

# Work Order ID 125331

Wednesday, January 14, 2015 7:29:08 AM

**\*125.331\***

*Reprint*

Page 1

Item ID: D4364-043 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Run-on Landing Wearplate Aft  
 Start Date: 10/6/2014 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 10/6/2014 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: MLS Date: 15-01-14 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D4364    | B            |

|              |  |      |  |  |  |  |  |  |  |
|--------------|--|------|--|--|--|--|--|--|--|
| 150          |  | 0.00 |  |  |  |  |  |  |  |
| <b>*150*</b> |  |      |  |  |  |  |  |  |  |
| Large Fab    |  |      |  |  |  |  |  |  |  |

Large Fab

Memo

1- on D4365-3, fill cut outs with hardcoat welding rod as per dwg D4364  
 \*\*DT9756\*\*  
 2059 B Hardcoat Welding Rod  
 BATCH#: M127737

2-weld D4365-3 to wearplate by positioning holes together as per dwg D4364  
 304 S.S. Welding Rod  
 BATCH #: M123823

3-Transfer drill holes in bar

|                 |                                              |      |  |  |  |  |  |  |  |
|-----------------|----------------------------------------------|------|--|--|--|--|--|--|--|
| 160             | QC9- Inspect visual per QSI004- Fusion Welds | 0.00 |  |  |  |  |  |  |  |
| <b>*160*</b>    |                                              |      |  |  |  |  |  |  |  |
| QC              |                                              |      |  |  |  |  |  |  |  |
| Quality Control | Memo                                         | 0.00 |  |  |  |  |  |  |  |

4 CL 15-1-15

61 15-01-18 PD



**Work Order ID 125331****\*125331\***

Page 3

Wednesday, January 14, 2015 7:29:09 AM

Item ID: D4364-043 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Run-on Landing Wearplate Aft  
Start Date: 10/6/2014 Start Qty: 4.00 **\*4\*** Cust Item ID:  
Required Date: 10/6/2014 Req'd Qty: 4.00 **\*4\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                            | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-----------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 200                            | Identify as per dwg & Stock Location: <u>FP-662</u> | 0.00                 |         |        |              |               |               |                  |                |
| <b>*200*</b>                   |                                                     |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                                     |                      |         |        |              |               |               |                  |                |
| 210                            | QC21- Final Inspection - Work Order Release         | 0.00                 |         |        |              |               |               |                  |                |
| <b>*210*</b>                   |                                                     |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                     |                      |         |        |              |               |               |                  |                |

4x 15-01-21  
MLJ 15-01-21  
15-1-21

# Picklist Print

Page 1

Tuesday, October 07, 2014 10:41:21 AM

Work Order ID: 125331

**\*125331\***

Parent Item: D4364-043

**\*D4364-043\***

Parent Item Name: Run-on Landing Wearplate Aft

Start Date: 10/06/14

Required Date: 10/06/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC IPP  
REV:B 14.04.22 DWG B DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued    | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|-------------------|--------|
| D4364-3                         |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000         |             | 3            |               |                   |        |
| <b>*D4364-3*</b>                |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               | <u>EL 15-1-14</u> |        |
| Plate                           |                        |               |             |                     |                  |                 |                    |                |             |              |               |                   |        |
| D4365-3                         |                        | Manufactured  | No          |                     |                  | 150             | Each               | 5.0000         | 1           | 3            |               |                   |        |
| <b>*D4365-3*</b>                |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               | <u>EL 15-1-14</u> |        |
| Bar                             |                        |               |             |                     |                  |                 |                    |                |             |              |               |                   |        |

Location

Loc Qty

Loc Code

WA001

5

103298

5

127 428

2

2

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

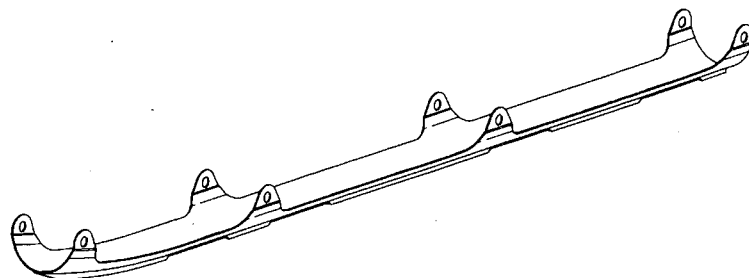
Work Order update only ☐

|                                                              |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
|--------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------------|----------------------------------|----------------------------------------|------------------------------------|----------------------------------------------|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/>   | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> |  |
| Skid-tube <input type="checkbox"/>                           | Crosstube <input type="checkbox"/>                                                                                                                                                 | Water Jet <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Engineering <input type="checkbox"/> |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Machining <input type="checkbox"/>                           | Small Fab <input type="checkbox"/>                                                                                                                                                 | Prod. Eng. Coord. <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Quality <input type="checkbox"/>     |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Thermoforming <input type="checkbox"/>                       | Finishing <input type="checkbox"/>                                                                                                                                                 | Rec/Store/Packaging <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Other <input type="checkbox"/>       |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Large Fab <input type="checkbox"/>                           | Composite <input type="checkbox"/>                                                                                                                                                 | Supplier <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |

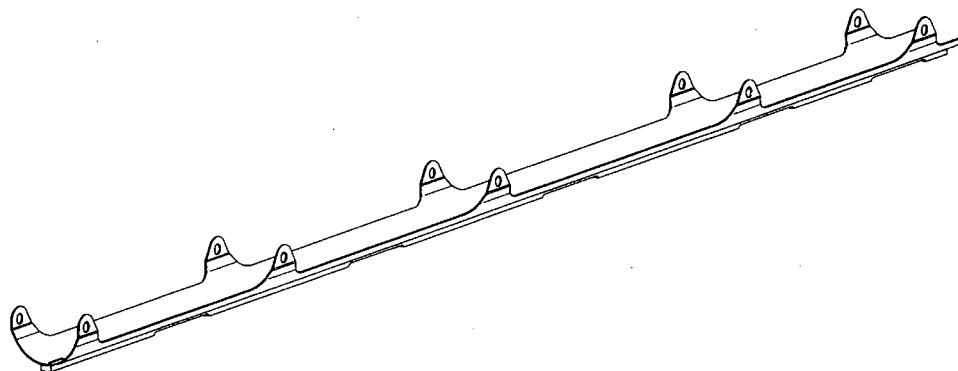
| Root Cause    | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|-----------------------------------------------------|-------------------|--------------------|-------------|--------------|--------------|
| Design        |      |      |     |                                                     |                   |                    |             |              |              |
| Doc/Data      |      |      |     |                                                     |                   |                    |             |              |              |
| Equip/Tooling |      |      |     |                                                     |                   |                    |             |              |              |
| Handling/Pre  |      |      |     |                                                     |                   |                    |             |              |              |
| Material      |      |      |     |                                                     |                   |                    |             |              |              |
| Operator      |      |      |     |                                                     |                   |                    |             |              |              |
| Offset/Setup  |      |      |     |                                                     |                   |                    |             |              |              |
| Process       |      |      |     |                                                     |                   |                    |             |              |              |
| Supplier      |      |      |     |                                                     |                   |                    |             |              |              |
| Training      |      |      |     |                                                     |                   |                    |             |              |              |
| Transport     |      |      |     |                                                     |                   |                    |             |              |              |
| Unapproved    |      |      |     |                                                     |                   |                    |             |              |              |

### FAULT CATEGORY

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete/Unqualified<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Off-set<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><br><input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Set-up<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><br><input type="checkbox"/> Other |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|



**D4364-041 FWD WEARPLATE ASSY**



**D4364-043 AFT WEARPLATE ASSY**

| ITEM | QTY<br>-041 | QTY<br>-043 | PART NUMBER         | DESCRIPTION        |
|------|-------------|-------------|---------------------|--------------------|
|      | X           |             | D4364-041           | FWD WEARPLATE ASSY |
|      |             | X           | D4364-043           | AFT WEARPLATE ASSY |
| 1    | 1           |             | D4364-1             | PLATE              |
| 2    |             | 1           | D4364-3             | PLATE              |
| 3    | 1           |             | D4365-1             | BAR                |
| 4    |             | 1           | D4365-3             | BAR                |
| 5    | A/R         | A/R         | 2059B               | HARDCOAT           |
| 6    | A/R         | A/R         | TEXTURED<br>COATING | SEALANT            |

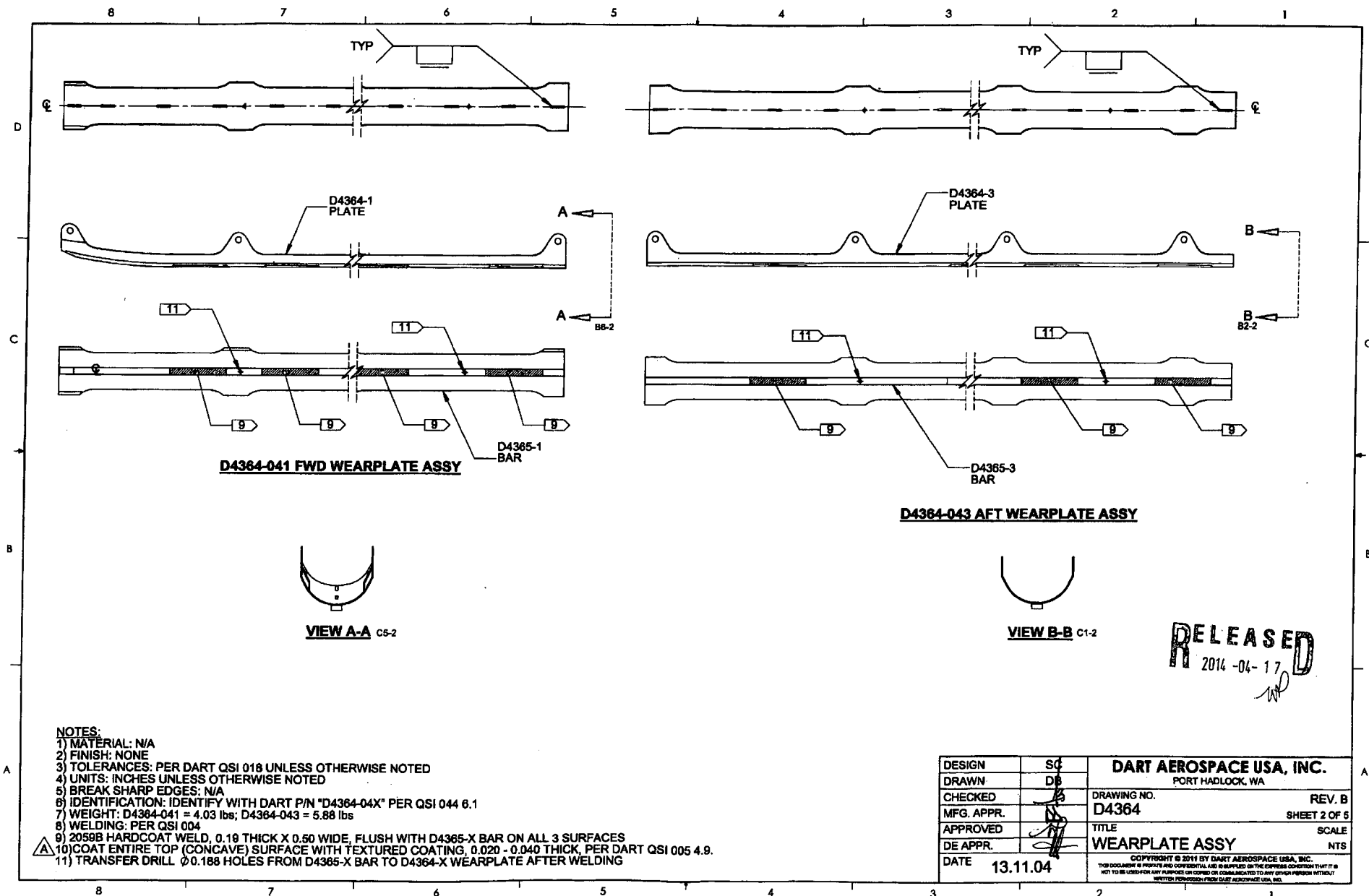
△ B

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 125331 MWS

14-10-09

**RELEASED**  
2014-04-17  
mo

|            |                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                            |          |
|------------|------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| B          | TEXTURED COATING WAS ROCKGUARD 4714 (BOM TABLE). CHANGE NOTE 10 (SH 2) | DB                                                                                                                                                                                                                                                                                                                                                                                                                                         | 13.11.04 |
| A          | NEW ISSUE                                                              | SC                                                                                                                                                                                                                                                                                                                                                                                                                                         | 11.06.14 |
| REV.       | DESCRIPTION                                                            | BY                                                                                                                                                                                                                                                                                                                                                                                                                                         | DATE     |
| DESIGN     | SC                                                                     | <b>DART AEROSPACE USA, INC.</b><br>PORT HADLOCK, WA<br>DRAWING NO. D4364<br>TITLE WEARPLATE ASSY<br>REV. B SHEET 1 OF 5<br>SCALE NTS<br>COPYRIGHT © 2011 BY DART AEROSPACE USA, INC.<br><small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> |          |
| DRAWN      | DB                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                            |          |
| CHECKED    |                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                            |          |
| MFG. APPR. |                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                            |          |
| APPROVED   |                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                            |          |
| DE APPR.   |                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                            |          |
| DATE       | 13.11.04                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                            |          |

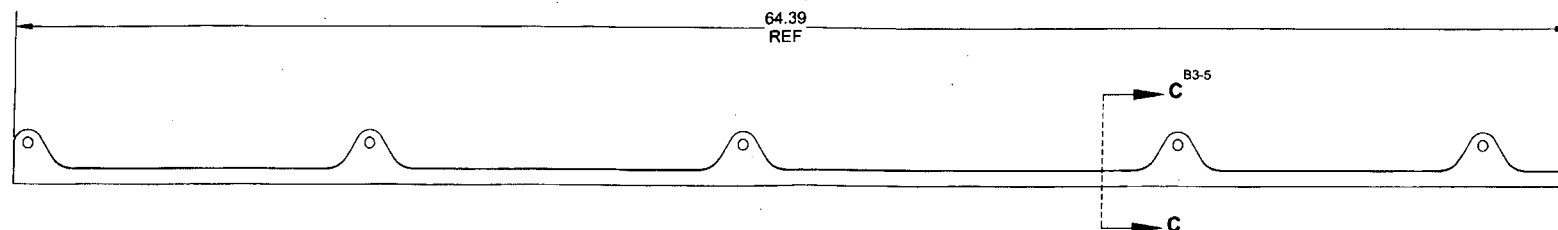


|            |          |                                                                                                                                                                                                                                                                                         |              |
|------------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | SC       | <b>DART AEROSPACE USA, INC.</b><br>PORT HADLOCK, WA                                                                                                                                                                                                                                     |              |
| DRAWN      | DB       |                                                                                                                                                                                                                                                                                         |              |
| CHECKED    | DB       | DRAWING NO.<br><b>D4364</b>                                                                                                                                                                                                                                                             | REV. B       |
| MFG. APPR. | DB       | SHEET 2 OF 6                                                                                                                                                                                                                                                                            |              |
| APPROVED   | DB       | TITLE<br><b>WEARPLATE ASSY</b>                                                                                                                                                                                                                                                          | SCALE<br>NTS |
| DE APPR.   | DB       | COPYRIGHT © 2011 BY DART AEROSPACE USA, INC.<br>THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. |              |
| DATE       | 13.11.04 |                                                                                                                                                                                                                                                                                         |              |

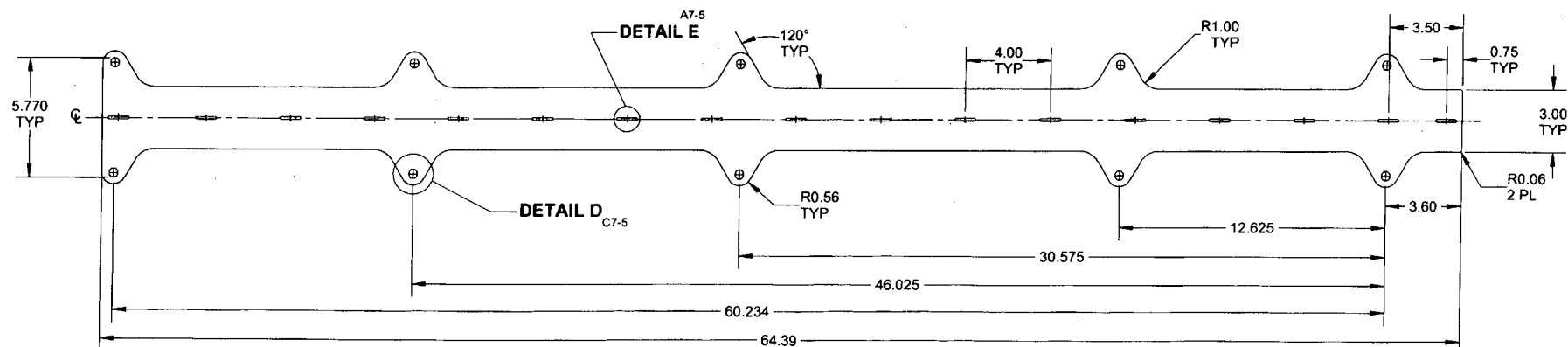
**RELEASED**  
2014-04-17







**D4364-3 PLATE**  
(MAKE FROM D4364-3F)



**D4364-3F PLATE**

**RELEASED**  
2014-04-17

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 3.10 lbs

|            |          |                                                                                                                                                                                                                                                                                                     |              |
|------------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | SC       | <b>DART AEROSPACE USA, INC.</b>                                                                                                                                                                                                                                                                     |              |
| DRAWN      | DB       | PORT HADLOCK, WA                                                                                                                                                                                                                                                                                    |              |
| CHECKED    |          | DRAWING NO.                                                                                                                                                                                                                                                                                         | REV. B       |
| MFG. APPR. |          | <b>D4364</b>                                                                                                                                                                                                                                                                                        | SHEET 4 OF 5 |
| APPROVED   |          | TITLE                                                                                                                                                                                                                                                                                               | SCALE        |
| DE APPR.   |          | <b>WEARPLATE ASSY</b>                                                                                                                                                                                                                                                                               | NTS          |
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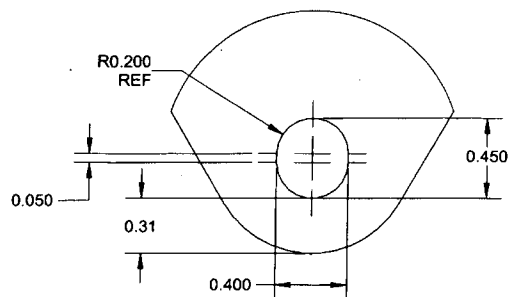
8 7 6 5 4 3 2 1

D

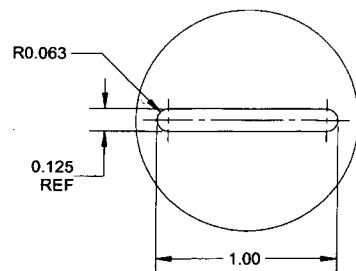
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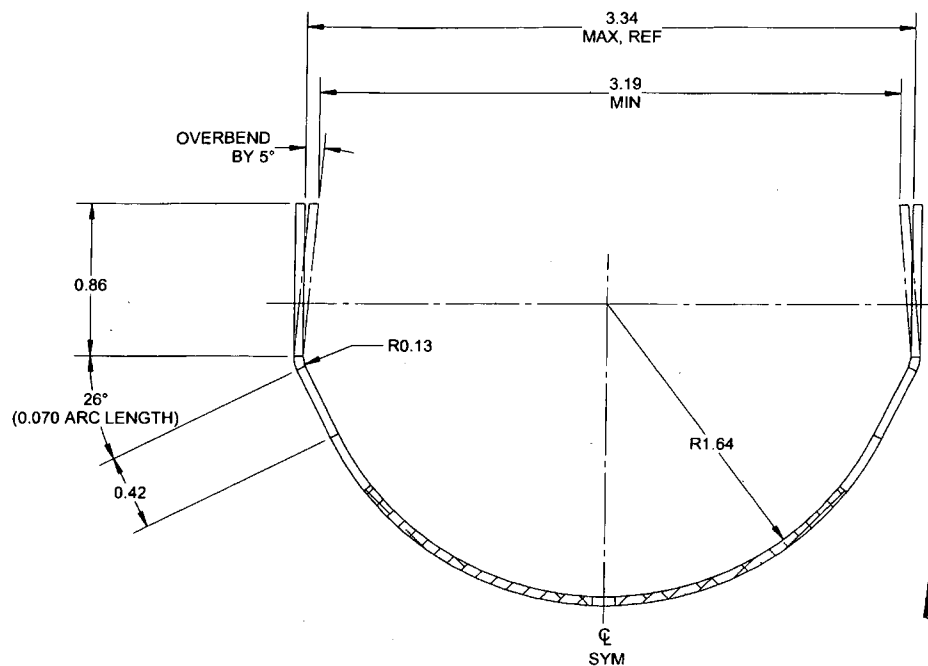
A



**DETAIL D**  
SLOT DETAIL TYP  
B5-3  
B5-4



**DETAIL E**  
SLOT DETAIL TYP  
C5-3  
C5-4



**SECTION C-C**

D3-3  
D3-4

**RELEASED**  
2014-04-17  
N

D

C

B

A

8 7 6 5 4 3 2 1

|            |          |                                                                                                                                                                                                                                                                                                     |              |
|------------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | SC       | <b>DART AEROSPACE USA, INC.</b>                                                                                                                                                                                                                                                                     |              |
| DRAWN      | DB       | PORT HADLOCK, WA                                                                                                                                                                                                                                                                                    |              |
| CHECKED    |          | DRAWING NO. <b>D4364</b>                                                                                                                                                                                                                                                                            | REV. B       |
| MFG. APPR. |          | TITLE                                                                                                                                                                                                                                                                                               | SHEET 5 OF 5 |
| APPROVED   |          | <b>WEARPLATE ASSY</b>                                                                                                                                                                                                                                                                               | SCALE        |
| DE APPR.   |          |                                                                                                                                                                                                                                                                                                     | NTS          |
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